

Work Order ID 147104 -2

June 01, 2016 1:30:08 PM

147104

Page 1

Item ID: D350-766-021

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Interior Protector - Aft Baggage Compartment

Stop *NS2*

Start Date: 6/1/2016 Start Qty: 2.00 **

Cust Item ID:

Required Date: 6/6/2016 Req'd Qty: 2.00 **

Customer:

Reference:

Approvals: Process Plan: SA Date: 20160601

Run Start *NR1*

QC: _____ Date: _____ Tooling: _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D350-766	C
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100 Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-766-021 CHG001

JUN 07 2016

MUS 1606-07

DAS
27
9-89

[Signature]

JUN 16 2016

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

[Signature]

DAS
28
9-89

JUN 07 2016

120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.01

Quality Control

DAS
27
9-89

JUN 16 2016

Work Order ID 147104

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147104

Page 2

Item ID: D350-766-021

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Interior Protector - Aft Baggage Compartment

Stop

NS2

Start Date: 6/1/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/6/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging									
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D350-766-021								
	Location: _____								
	PPP Rev: _____								
140									
140									
QC									
Quality Control	Memo	0.03							
	QC21- Final Inspection - Work Order Release	0.00							

JUN 16 2016

JUN 16 2016

JUN 16 2016

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Work Order ID: 147104

147104

Parent Item: D350-766-021

D350-766-021

Parent Item Name: Interlor Protector - Aft Baggage Compartment

Start Date: 6/1/2016

Required Date: 6/6/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3889-041		Manufactured	No			110	Each	0.0000	1	2		6 9-89	DAS 28 9-89
D3889-041													
Panel Floor - Sub-Component Of#D350-766-021													
D3890-041		Manufactured	No			110	Each	0.0000	1	2		6 9-89	DAS 28 9-89
D3890-041													
Panel Wall - Sub-Component Of#D350-766-021													
D3891-041		Manufactured	No			110	Each	0.0000	1	2		6 9-89	DAS 28 9-89
D3891-041													
Panel Fwd LH - Sub-Component Of#D350-766-021													
D3891-042		Manufactured	No			110	Each	0.0000	1	2		6 9-89	DAS 28 9-89
D3891-042													
Panel Fwd DAS Sub-Component Of#D350-766-021													
D3944-1		Manufactured	No			110	Each	4.0000	1	2			JUN 11 9 2016
D3944-1													
Placard													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			DAS 28 9-89
					ST061			4					
					137479			4					
D3945-041		Manufactured	No			110	Each	4.0000	4	8		6 9-89	DAS 28 9-89
D3945-041													
Bracket													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST061			4					
					131152			4					

Picklist Print

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Work Order ID: 147104

147104

Parent Item: D350-766-021

D350-766-021

Parent Item Name: Interior Protector - Aft Baggage Compartment

Start Date: 6/1/2016

Required Date: 6/6/2016

Start Qty: 2.00

Required Qty: 2.00

D3948-041 Manufactured No

110 Each 3.0000

3 6

D3948-041

Plate, Anchor

DAS
27
9-89

Location

Loc Qty

Loc Code

ST061

3

120943

3

**

3x B (14711)

DAS
6
9-89DAS
6
9-89

JUN 14 2016

DAS
28
9-89

AN525-10R7

Purchased No

110 Each 496.0000

14 28

AN525-10R7

SCREW

DAS
27
9-89

Location

Loc Qty

Loc Code

over006

496

m134396

196

m134762

300

**

28

DAS
6
9-89DAS
28
9-89

AN525-10R9

Purchased No

110 Each 189.0000

4 8

AN525-10R9

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

ST329

189

m133990

189

**

8

DAS
6
9-89

CCR264SS3-2

CCR264SS3-02

Purchased No

110 Each 0.0000

8 16

CCR264SS3-2

Rivet, Cherry

DAS
27
9-89

CR3213-4-02

Purchased No

110 Each 28.0000

8 16

CR3213-4-02

CHERRY RIVET

DAS
27
9-89

Location

Loc Qty

Loc Code

ST312

28

m128936

28

**

131340

DAS
6
9-89DAS
28
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 147104

147104

Parent Item: D350-766-021

D350-766-021

Parent Item Name: Interior Protector - Air Baggage Compartment

Start Date: 6/1/2016

Required Date: 6/6/2016

Start Qty: 2.00

Required Qty: 2.00

CR3523-4-02 Purchased No 110 Each 216.0000 12 24

CR3523-4-02

RIVET

**

DAS
28
6 9-89
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK005

132

m131340

132

GA

84

m130415

16

m131803

54

m132256

14

24

CR3523-4-03 Purchased No 110 Each 100.0000 16 32

CR3523-4-03

RIVET

**

124 876

DAS
28
6 9-89
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK005

100

m131317

100

MS21059L3 Purchased No 110 Each 139.0000 4 8

MS21059L3

Nut Plate

**

DAS
28
6 9-89
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

8

M129682

8

GA

18

M133990

18

ST301

87

M134257

17

M134762

70

ST303

26

M133016

26

8

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Picklist Print

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Work Order ID: 147104

147104

Parent Item: D350-766-021

D350-766-021

Parent Item Name: Interior Protector - Aft Baggage Compartment

Start Date: 6/1/2016

Required Date: 6/6/2016

Start Qty: 2.00

Required Qty: 2.00

D3948-043

Manufactured No

110 Each

3.0000

4 8

D3948-043

Plate, Anchor

**

4x B ~~13457~~

DAS
28
9-89

B47112

Location

Loc Qty

Loc Code

ST061

3

137801

2

140720

1

3

JUN 07 2016

DAS
27
9-89

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Work Order ID 147104

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147104

Page 1

Item ID: D350-766-021

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Interior Protector - Aft Baggage Compartment

Stop *NS2*

Start Date: 6/1/2016 Start Qty: 2.00

Required Date: 6/6/2016 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: SAH

Date: 20160601

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-766	C								
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-766-021	CHG001							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.01							
Quality Control									

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IIN-D350-766

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4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C

Date: 09.06.08